

Pecora 898

Sanitary Mildew Resistant Silicone Sealant

Specification Data Sheet



BASIC USES

• Pecora 898 is used for sealing around the perimeters and/or fixtures of bathroom, lavatory, kitchen and other hygienic facilities. It is also used to reset and/or regrout ceramic tile.

2. MANUFACTURER

Pecora Corporation
165 Wambold Road
Harleysville, PA 19438
Phone: 215-723-6051
800-523-6688
Fax: 215-721-0286
Website: www.pecora.com

3. PRODUCT DESCRIPTION

Pecora 898 Silicone is a one-part, very low odor, neutral-curing silicone expressly developed for interior applications requiring a high degree of cleanliness, freedom from bacterial growth and an appearance complimentary to adjacent surfaces.

Pecora 898 adheres extremely well to glass, plastics, ceramic tile, glazed pottery, natural or cultered marble, porcelan, enamel, metals and painted wood.

Advantages: Because of its neutral-curing system, Pecora 898 does not have the permeating acetic acid (vinegar) odor of many other silicone sealants that is so objectionable, especially in living quarters or confined areas. Pecora 898 remains permanently flexible at all temperatures and does not shrink, crack, crumble or dry out. It will not sag or slump in vertical joints in the hottest of weather. It resists staining, spotting and color change. Pecora 898 is both mold and

mildew resistant even under prolonged hot and humid environments. It is unaffected by free steam and is noncorrosive to copper, brass or zinc alloys.

Limitations: Pecora 898 should not be used:

- In applications that require continual water submersion.
- In floor joints where the sealant is subject to abrasion and physical abuse.
- On building materials that bleed oils, plasticizers or solvents, i.e. oil-based caulks, impregnated wood, green or partially vulcanized rubber gaskets or tapes.
- In totally confined spaces since sealant requires atmospheric moisture to cure.
- In areas that require painting of the sealant after application.

PACKAGING

- 10.1 fl. oz. (.300 ml) plastic cartridges
- 2-gallon (7.57 L) pails (non-stocking)

COLOR

- Tru-White, Translucent
- Special colors available in 30-gallon minimums.

4. TECHNICAL DATA

Applicable Standards: Pecora 898 meets Federal Specifications, TT-S-001543A, TT-S-00230C, Class A and ASTM C920, Class 25. It has USDA approval for use in meat and poultry processing plants.

TABLE 1: TYPICAL UNCURED PROPERTIES
at 77°F (25°C), 50% R.H.

Test Property	Value	Test Procedure
Curing Time (days)	7-14	Pecora Corporation
Flow, Sag or Slump (inches)	0.05	ASTM C639
Full Adhesion (days)	7-14	Pecora Corporation
Tack Free Time (hours)	3	ASTM C679
Tool/Work Time (minutes)	20-30	Pecora Corporation
Viscosity (cps)	450,000	Brookfield, #7 @ 10rpm

TABLE 2: TYPICAL CURED PROPERTIES
After 7 days cure at 77°F (25°C), 50% R.H.

Test Property	Value	Test Procedure
Cyclic Movement (%)	±50	ASTM C679
Elongation, ultimate (%)	450	ASTM D412
Hardness (Shore A)	25-35	ASTM C661
Ozone/UV Resistance	Excellent	Weatherometer
Peel Adhesion - aluminum, glass, concrete (pli)	25-35	ASTM C794
Service Temperature Range (°F)	-60 to 300	Pecora Corporation
Tensile Strength		
100% Elongation (psi)	45-55	ASTM D412
Ultimate (psi)	165	ASTM D412
VOC Content (g/L)	12	ASTM D3960

5. INSTALLATION

Surface Preparation: Surfaces should be clean, dry and free of all contamination such as protective coatings, oils, grease and soap or detergent films.

Priming: Priming is not required on ceramic tile, glass or glazed surfaces. Certain other surfaces may require a primer for best adhesion. Contact Technical Services Department (800-523-6688) for specific recommendations.

Masking: Surfaces adjacent to joints should be masked before priming and/or sealant application to prevent staining and present a neat sealant line.

Application: sealant may be applied directly from plastic cartridges or bulk gun. No mixing or heating is required. The sealant should be applied in a continuous operation using sufficient pressure to fill the joint completely and insure firm contact to joint sides. Tool sealant slightly concave immediately after application using dry tooling techniques or a solvent. Do not tool with soap or detergent and water solutions. Remove masking tape and excess uncured sealant from adjacent surfaces using mineral spirits.

Clean Up: Immediately remove all excess sealant and smears adjacent to joints with mineral spirits. Also use mineral spirits for removing uncured sealant from equipment. Remove cured sealant by scraping, sandpapering, etc. (Caution: mineral spirits is flammable and toxic. Observe manufacturer's precautions).

Tool Time: (Initial Skin): 20-30 minutes at 77° F (25° C), 50% RH. Higher temperatures and humidity will shorten this time.

Shelf Life: 12 months in original unopened cartridges (9 months in bulk containers) when stored at temperatures lower than 80° F (27°C).

Precautions: Use sealant in well-ventilated areas. Contact with uncured sealant may irritate eyes and skin. Flush eyes with water for 15 minutes and seek medical attention if irritation persists. May be harmful if taken internally.

**FOR PROFESSIONAL USE ONLY.
KEEP OUT OF THE REACH
OF CHILDREN.**

6. AVAILABILITY AND COST

Pecora products are available from our plants and warehouses, or from stocking distributors in all major cities. For the name and telephone number of your nearest representative call one of our locations listed below or visit our website.

7. WARRANTY

Pecora Corporation warrants its products to be free of defects. Under this warranty, we will provide, at no charge, replacement materials for, or refund the purchase price of, any product proven to be defective when installed in accordance with our published recommendations and in applications considered by us as suitable for this product. This warranty is in lieu of any and all other warranties, expressed or implied, and in no case will Pecora be liable for incidental or consequential damages.

8. MAINTENANCE

If the sealant is damaged and the bond is intact, cut out the damaged area and recaulk. No primer is necessary. If the bond has been affected, remove the sealant, clean and prepare the joint in accordance with instructions under "Installation".

9. TECHNICAL SERVICES

Pecora representatives are available to assist you in selecting an appropriate product and to provide on-site application instructions or to conduct jobsite inspections. For further assistance call our Technical Service Department at 800-523-6688 or 215-723-6051.

10. FILING SYSTEMS

- Sweet's Catalog File: www.sweets.com
- General Building
 - 07100 Waterproofing
 - 07920 Sealants
- Civil Engineering
 - 07100 Waterproofing

II. FAST FAX Document Codes

1-888-4PECORA (473-2672)

- Data Sheet 530
- M. S. D. S. 531



PECORA CORPORATION

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