

BASIC USES

Dynatrol™ I-XL is intended for use in expansion and control joints in precast panels, tilt-up walls, metal curtain walls, masonry, copings, window and door perimeters, panel bedding, canal and reservoir joints.

MANUFACTURER

Pecora Corporation
 165 Wambold Road
 Harleysville, PA 19438
 Phone: 215-723-6051
 800-523-6688
 Fax: 215-721-0286
 Website: www.pecora.com

PRODUCT DESCRIPTION

Dynatrol™ I-XL is a moisture-curing, single-component non-sag polyurethane sealant. It is designed to maintain an effective bond and seal between materials of similar and dissimilar surfaces, porosities and coefficients of expansion.

Limitations: Dynatrol™ I-XL should not be used:

- as a cap, heel or toe bead in certain glazing installations with high-performance glass or plastic.
- in joints less than 1/4" (6 mm) in depth.
- in joints where contact may be made with polysulfide sealants.
- in areas exposed to harsh chemicals.
- on certain architectural paints and finishes without laboratory or field testing.
- in horizontal joints subject to vehicular traffic unless protected by a wearing surface.
- Although Dynatrol™ I-XL is considered a paintable sealant, due to variability in paint products and their raw materials, installation conditions, installation techniques, as well as primers, it is required

that the contractor who applies paint, pretest paint on sealant to determine suitability. Contractor is responsible for test as well as results. Oil based paints can exhibit a slow/non-curing condition. Field-test is required and user must determine suitability. Paintable after 7 days.

- Lighter colors may exhibit discoloration after UV exposure.
- Light colors can yellow slightly if exposed to direct gas fired heating elements prior to formation of initial skin.

TECHNICAL DATA

Applicable Standards: Meets Federal Specification TT-S-00230C, Type II, Class A and ASTM C-920 Type S, Grade NS, Class 25, Use NT, T1, M, A, G, and O. CAN/CGSB-19.13-M87. USDA acceptance for use in meat and poultry plants.

Joint Design: The width of the joint should be a minimum of four (4) times the anticipated movement. The width or depth of the joint should not be less than 1/4" (6mm). In joints up to 3/8"(9mm) wide, the depth of the sealant should be equal to the width. In joints wider than 3/8" (9 mm), but not exceeding 1-1/4" (31mm), the depth should be maintained at 3/8" (9 mm). For joints wider than 1-1/4" (31 mm), please consult Technical Services.

PACKAGING

- 10 fl. oz. (300 ml) cartridges
- 20 fl. oz. (592 ml) sausages
- 5-gallon (18.9 L) pails (special order)

COLOR

- Black, Limestone, Aluminum Stone, White, Tan, Beige, Classic Bronze and Anodized Aluminum

INSTALLATION

Surface Preparation: Joint surfaces and backer rod must be dry and free of all contaminants such as oil, grease, wax, dust, corrosion, tar, asphalt, loose aggregate, frost, form-release agents and decorative and protective coatings. Precast panels using form release agents other than polyethylene film must be sandblasted or mechanically abraded and blown or brushed dust free. Glass, metal and other nonporous surfaces must be free of any coatings and wiped clean with solvent.

Priming: Never a substitute for proper surface preparation, priming is not required on glass or anodized aluminum and usually not necessary on most other common building materials. However, varieties of brick, natural stone, plastics, paints, coatings and other treatments of

TABLE 1: TYPICAL PHYSICAL PROPERTIES at 77°F (25°C), 50% R.H.

TEST PROPERTY	VALUE	TEST PROCEDURE
100% Modulus (psi)	65	ASTM D412
Adhesion-in-Peel (pli)	20	ASTM C920
Bond Durability-Class 25	Passes	ASTM C920
Hardness, Shore A (15-50)	35	ASTM C920
Service Temperature Range	-20°F to +180°F (-29°C to 80°C)	
Stain and Color Change	Passes	ASTM C920
Tack Free Time (hrs)	6-12 hrs	ASTM C679
Tensile Strength (psi)	175	ASTM D412
Ultimate Elongation (%)	550	ASTM D412
Weep and Sag (max 3/16")	Passes	ASTM C920
Weight loss after heat aging (max 10%)	Passes	ASTM C920
VOC (g/L)	<100	ASTM D3960
VOC Emissions (TVOC)	<2 ug (0.002 mg)/cu m	CDPH v1.1-2010 (CA Specification 01350)

surfaces often present difficult substrates to which to adhere. Due to the number and unpredictable nature of these substrates, a field or laboratory test is recommended to determine the adhesion of Dynatrol™ I-XL with or without primer. When priming is indicated, P-75 or P-150 should be used on porous substrates and P-120 on nonporous substrates subject to applicable VOC regulations. Consult Technical Services for details concerning primer selection and application. Never use P-75 on nonporous substrates.

Dynatrol™ I-XL should be applied within eight hours after priming; otherwise, it will be necessary to reprime. Because architectural stones such as marble and granite vary considerably in porosity, some bleeding of the sealant into the substrate is a possibility. A field or laboratory test to confirm this possibility is recommended. Pecora offers complimentary adhesion and stain testing in its laboratory on actual field samples of substrate from the jobsite or on representative samples from the same lots. Contact Technical Services for details.

Joint Backing: Backer rod controls the depth of the sealant and allows it to be applied under pressure. Use a size that will compress 25%. Denver Foam® open-cell polyurethane or reticulated (soft) polyethylene rod is recommended. Closed-cell polyethylene may be used but care must be taken not to puncture the rod which can cause outgassing or bubbling/blistering in the sealant. In joints too shallow for backer rod, use a polyethylene bond-breaker tape to prevent three-sided adhesion.

Application: Joints should be masked to ensure a neat appearance. Sealant should be applied in a continuous operation using sufficient pressure to fill the joint and make complete contact to the joint sides. Tool the sealants lightly concave using solvent or dry tooling techniques. Do

not tool with soap or detergent and water solutions.

Tool Time (initial skin): 3-6 hours at 77°F (25°C); 50% relative humidity. Higher temperatures and/or humidity will shorten this time.

Cleaning: Use mineral spirits to remove excess sealant before it cures and to clean equipment. Refer to manufacturers SDS.

Storage Life: One-Part urethanes are extremely moisture and heat sensitive. Dynatrol™ I-XL has a shelf life of twelve months from date of manufacture when stored in original unopened cartridges or sausages at conditions not exceeding 80°F (27°C), 50% R.H. Consistently higher temperatures and/or humidity will shorten this shelf life. No shelf life is warranted on bulk packages of Dynatrol™ I-XL.

Precautions: Contains diisocyanates. Contact with uncured sealant, with vapors generated during curing, or with dust formed from cured sealant may cause eye, skin, or respiratory tract irritation or allergic reaction. Do not breathe fumes, dusts, vapors or mist. Keep container closed. Use only with adequate ventilation or wear an appropriate NIOSH-approved respirator. Harmful if swallowed. Do not swallow or take internally. Do not get in eyes, on skin, or on clothing. Wash thoroughly after handling. Keep away from heat, sparks and flame. Repeated contact may, without symptoms, increase susceptibility of these effects. Refer to Safety Data Sheet (SDS) for more information.

**FOR PROFESSIONAL USE ONLY.
KEEP OUT OF THE REACH
OF CHILDREN.**

AVAILABILITY AND COST

Pecora products are available from stocking distributors nationwide. For the name and telephone number of your nearest representative, call the number below or visit our website at www.pecora.com.

WARRANTY

Pecora Corporation warrants its products to be free of defects. Under this warranty, we will provide, at no charge, replacement materials for, or refund the purchase price of, any product proven to be defective when published recommendations and in application considered by us as suitable for this product. The determination of eligibility for this warranty, or the choice of remedy available under this warranty, shall be made in our sole discretion and any decisions made by Pecora Corporation shall be final. This warranty is in lieu of any and all other warranties, expressed or implied, and in no case will Pecora be liable for incidental or consequential damages.

MAINTENANCE

If the sealant is damaged and the bond is intact, cut out the damaged area and recaulk. No primer is required. If the bond has been affected, remove the sealant, clean and prepare the joint in accordance with the instructions under "INSTALLATION".

TECHNICAL SERVICES

Pecora representatives are available to assist you in selecting an appropriate product and to provide on-site application instructions or to conduct jobsite inspections. For further assistance call our Technical Service Department at 800-523-6688.

FILING SYSTEMS

CSI MasterFormat Designation
- 07 92 00 - Joint Sealants

